

Keysight Technologies 5530 Dynamic Calibrator

Data Sheet



Power Requirements

Laser Head:

100 – 240 Vac, 50/60 Hz

50W (during warmup), 33W (after warmup)

Calibrator Electronics (all +5V via USB):

E1735A 280 mA max (plus 55290B if used)

E1736A 120 mA (plus sensors)

E1737A 6 mA maximum, 0.3 mA typical

E1738A 6 mA maximum, 0.6 mA typical

55290B 250 mA maximum

System Requirements

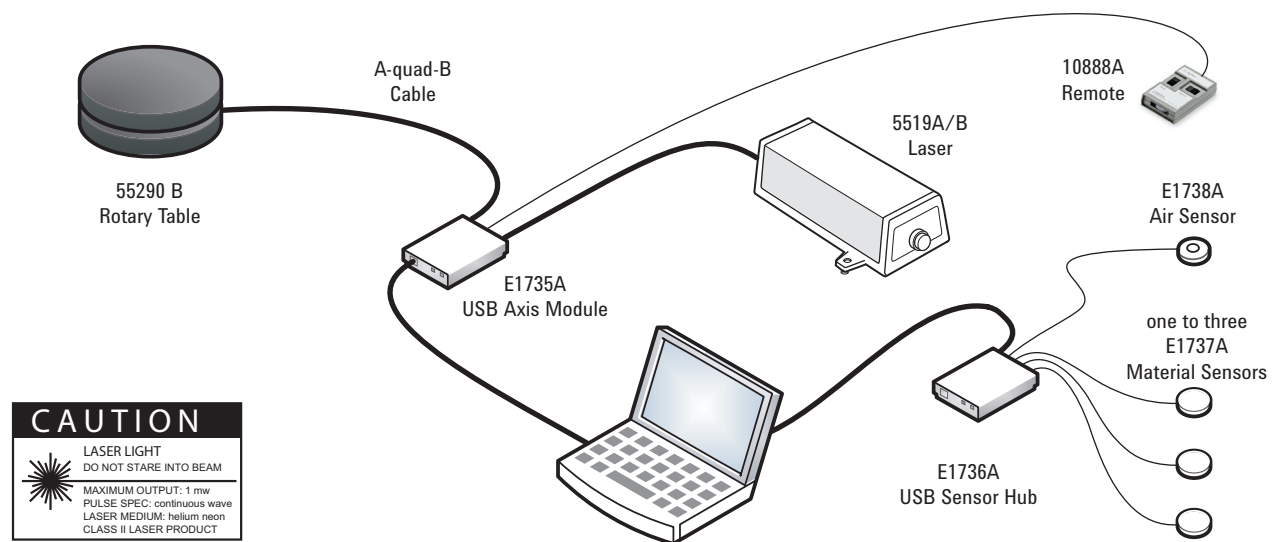
Environmental

Operating Temperature: 0 – 40°C (32 – 104°F)

Optics temperature must be stabilized to $\pm 2^\circ\text{C}$ to achieve accuracy specifications.

PC Requirements Compatible with any portable computer with Windows® XP, Windows Vista (32-bit), Windows 7 (32-/64-bit) or Windows 8 (32-/64-bit) and two USB 2.0 ports and a CD drive

*Windows® is a registered trademark of Microsoft, Inc.



Laser Characteristics

Type: Helium-Neon with automatically tuned Zeeman-split two-frequency output

Output Power: $\geq 180 \mu\text{W}$
($< 1 \text{ mW}$ per Class II Laser Product)

Safety Classification:
Class II Laser Product conforming to U.S. National CDRH Regulations 21CFR 1040.10 and 1040.11.

Warm-up Time: Less than 10 minutes
(4 minutes typical)

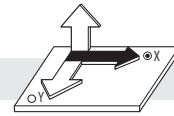
Vacuum Wavelength: 632.991354 nm

Wavelength Accuracy: $\pm 0.1 \text{ ppm}$
($\pm 0.02 \text{ ppm}$ of measured wavelength with factory calibration, Option UK6)

Wavelength Stability (typical):
short term (1 hour): $\pm 0.002 \text{ ppm}$
long term (lifetime): $\pm 0.02 \text{ ppm}$

Beam Diameter: 6 mm (0.24 in)

Beam Centerline Spacing:
11.0 mm (0.44 in) (input to output aperture)



Linear Distance, Diagonal, and Velocity Measurement Specifications

Measurement Range

Up to 40 m (130 ft) with Linear Optics;
Up to 80 m (260 ft) with Long Range Option)

Linear Distance and Diagonal Measurement Accuracy

Temperature Range, °C [°F]	E1738A Air Sensor	In Vacuum [†]
0 – 40° [32° – 104°]	$\pm 0.4 \text{ ppm}$	$\pm 0.1 (\pm 0.02) \text{ ppm}$

[†] Vacuum accuracy is $\pm 0.02 \text{ ppm}$ if the laser head is calibrated to MIL-STD 45662A.

Velocity Measurement Accuracy

$$\left[2 \frac{\mu\text{m}}{\text{s}} + 0.01 \right] \% \text{ of displayed value}$$

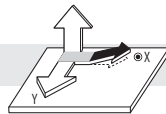
Linear Distance and Diagonal Measurement Performance

OPTICS	RESOLUTION	MAXIMUM AXIS VELOCITY	
		5519A	5519B
Linear Optics (10766A)	1 nm (0.04 μin)	$\pm 0.7 \text{ m/s}$ ($\pm 28 \text{ in/s}$)	$\pm 1 \text{ m/s}$ ($\pm 40 \text{ in/s}$)
Plane Mirror Optics (10706A/B) *	0.5 nm (0.02 μin)	$\pm 0.35 \text{ m/s}$ ($\pm 14 \text{ in/s}$)	$\pm 0.5 \text{ m/s}$ ($\pm 20 \text{ in/s}$)
High Resolution Plane Mirror Optics (10716A)*†	0.25 nm (0.01 μin)	$\pm 0.18 \text{ m/s}$ ($\pm 7 \text{ in/s}$)	$\pm 0.25 \text{ m/s}$ ($\pm 10 \text{ in/s}$)

* Requires the 10724A Plane Mirror Reflector. Since alignment of these optics is much more sensitive than for linear optics, linear optics are recommended for general use.

† Aperture distance of 10716A is 12.7 mm, whereas 5519A is 11 mm.

Angular Measurement Specifications



Angle Measurement Accuracy

$\pm 0.2\%$ of displayed value
 $\pm 0.05 \text{ arc-seconds}$ per meter of distance traveled by the linearly moving optic.

Maximum Distance Between Laser Head and Reflector

Up to 15 m (50 ft)

Angle Measurement Resolution

0.005 arc-seconds

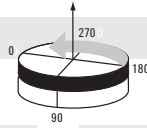
Measurement Range

$\pm 10^\circ$ (rotated about base of optic)
 $\pm 20^\circ$ (rotated about center of optic)

Measurement Type

Pitch and yaw

Angular Position Measurement Specifications



55290A Rotary Axis Kit

Measurement Type

Rotary and indexing tables or spindles

Indexing Mode (zero-reference measurement)

Accuracy: 0.5 sec band +0.2% of displayed reading

Index Step Size: 1°

Range: multiple rotations or partial arcs

Laser Measurement Mode

Accuracy: 0.2% of displayed reading. Accuracy can be improved to 0.5 sec by calibrating laser optics with the indexing table (55290A).

Range: $\pm 10^\circ$

Setup Requirements

Travel (using +2 mm, -1 mm machine axis, or manual from zero reference)

Indexing Mode (Interferometer in fixture)

Maximum Lift: 15 mm (2 mm required for fixture)

55290B Rotary Axis Kit

Measurement Type

Rotary and indexing tables or spindles

Combined Mode (zero-reference measurement)

Accuracy: ± 1.0 arc-second

Index Step Size: 0.036 arc-seconds

Range: multiple rotations or partial arcs

Laser Measurement Mode

Accuracy: 0.2% of displayed reading. Accuracy can be improved to 1 sec by calibrating laser optics with the indexing table (55290B).

Range: $\pm 10^\circ$

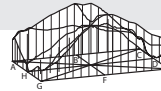
Setup Requirements

Travel – none required

Connects to 5530 system via E1735A Axis Module

Flatness and Way Straightness Measurement Specifications ¹

1. Values do not include effects of surface cleanliness or operator positioning repeatability.



Flatness Measurement Accuracy

$\pm 0.2\%$ of displayed value

± 0.05 arc-seconds per meter of distance traveled by the moving optic

Flatness Measurement Resolution (per step)

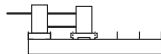
Footspacing Dimension	Resolution
50.8 mm (2 in)	0.002 μm (0.06 μin)
101.6 mm (4 in)	0.003 μm (0.12 μin)
152.4 mm (6 in)	0.005 μm (0.18 μin)

Way Straightness Accuracy

$\pm 0.2\%$ of displayed value

± 0.05 arc seconds per meter of

distance traveled by the moving optics



Flatness and Way Straightness Maximum Range

15m (50 ft)

Reference Plane Accuracy

The uncertainty of a surface plate flatness measurement is bounded by two parallel planes separated by the values below:

Metric Units Mode: $0.03 (M)^2 \mu\text{m}$

English Units Mode: $0.12 (F)^2 \mu\text{in}$

where:

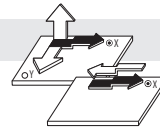
M = length of the surface diagonal in meters

F = length of the surface diagonal in feet

Lateral Offset and Flatness Range

The combination of lateral offset and maximum flatness deviation must not displace the reflector more than ± 1.0 mm from the beam path in any direction.

Straightness and Parallelism Measurement Specifications



Straightness Measurement Accuracy ¹

Overall Accuracy = Optical Reference Accuracy
+ Measurement Accuracy

1. *This is analogous to the traditional straightedge and indicator method of measuring straightness, where Optical Reference Accuracy corresponds to the straightedge accuracy, and Measurement Accuracy corresponds to the indicator accuracy.*

Optical Reference Accuracy

Optical reference inaccuracy can be eliminated by using straightedge (mirror) reversal techniques.

Short Range Optics:

Metric units mode: $\pm 0.15 (M)^2 \mu m$

English units mode: $\pm 0.5 (F)^2 \mu in$

Long Range Optics:

Metric units mode: $\pm 0.015 (M)^2 \mu m$

English units mode: $\pm 0.05 (F)^2 \mu in$

where:

M = distance of travel of the moving optic in meters

F = distance of travel of the moving optic in feet

Straightness Measurement Range (Orthogonal to Axial Travel)

$\pm 1.5 \text{ mm}$ (0.060 in)

Axial Separation (Travel)

(distance between the interferometer and the reflector, typical, with proper alignment, 15 – 25°C):

Short Range Optics: 0.1 – 3m (4 – 120 in)

Long Range Optics: 1 – 30m (3 – 100 ft)

Measurement Accuracy ²

Short Range Optics

Temperature Range	Displayed Value	
	0 – 10 μm (0 – 400 μin)	10 – 1,500 μm (400 – 60,000 μin)
(0 – 40 °C)	$\pm 3.5\%$	$\pm 1\% \pm 0.25 \mu m$ (10 μin)

Long Range Optics

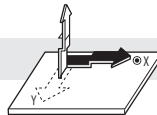
Temperature Range	Displayed Value	
	0 – 100 μm (0 – 4000 μin)	10 – 1,500 μm (4000 – 60,000 μin)
(0 – 40 °C)	$\pm 5\%$	$\pm 2.5\% \pm 2.5 \mu m$ (100 μin)

Straightness² Measurement Resolution

Short Range Optics	0.01 μm (0.4 μin)
Long Range Optics	0.1 μm (4 μin)

2. *These specs are not applicable to Timebase Straightness Measurements.*

Squareness Measurement Accuracy



Short Range Optics:

Metric Units Mode:

$\pm (1.0 + 0.1 M) \text{ arc-seconds } \pm 0.01 \theta$

English Unit Mode:

$\pm (1.0 + 0.03 F) \text{ arc-seconds } \pm 0.01 \theta$

Long Range Optics:

Metric Units Mode:

$\pm (1.0 + 0.01 M) \text{ arc-seconds } \pm 0.025 \theta$

English Units Mode:

$\pm (1.0 + 0.003 F) \text{ arc-seconds } \pm 0.025 \theta$

where:

θ = calculated out-of-square angle in arc-seconds

M = distance of travel of the moving optic in meters

F = distance of travel of the moving optic in feet

Environmental Compensation ¹ and A-quad-B Input

1. Compensation values may be manually entered by user via keyboard.

E1738A Air Sensor ²

2. Refer to the E1738A Air Sensor Data Sheet, 5989-8456 for more specifications.

Wavelength of Light (WOL) in Air Compensation

The E1738A Air Sensor provides for the automatic display of pressure, temperature, relative humidity, and computed WOL.

Operating Range

Temperature: 0 – 40 °C (32 – 104 °F)

Relative Humidity: 10% – 90%

Absolute Pressure: 70 – 110 kPa (10.2 – 16 psia)

Heat Dissipation: 2 mW typical

Time Constant: 5 min typical (temperature)

Accuracy ⁴

Temperature: ± 0.1 °C (± 0.2 °F)

Relative Humidity: $\pm 5\%$

Absolute Pressure: ± 80 Pa (± 0.012 psi)

4. 12 month calibration

E1737A Material Temperature Sensor ³

3. Refer to the E1737A Material Sensor Data Sheet, 5989-8455 for more specifications

Material Temperature Compensation

The E1737A Material Temperature Sensor provides for the automatic display of the temperature of the device under test. One to three sensors may be used.

Operating Range

Temperature: 0 – 40 °C (32 – 104 °F)

Material Expansion Coefficient:
range: –100.0 to +100.0 ppm per °C or °F,
manually entered.

Heat Dissipation: 1 mW typical

Time Constant: 60 s typical

Accuracy ⁴

Temperature: ± 0.1 °C (± 0.2 °F)

4. 12 month calibration

Shared Sensor Characteristics

Maximum Compensation Update Rate

per 15 s (combined WOL and material temperature compensation)

Cable Lengths:

E1739A – 5 m (16 ft)

E1739B – 10 m (33 ft)

E1739C – 15 m (49 ft)

E1739D – 25 m (82 ft)

A-quad-B Input

Differential Input Threshold

± 0.5 V minimum, ± 7.0 V maximum

Differential Input Impedance

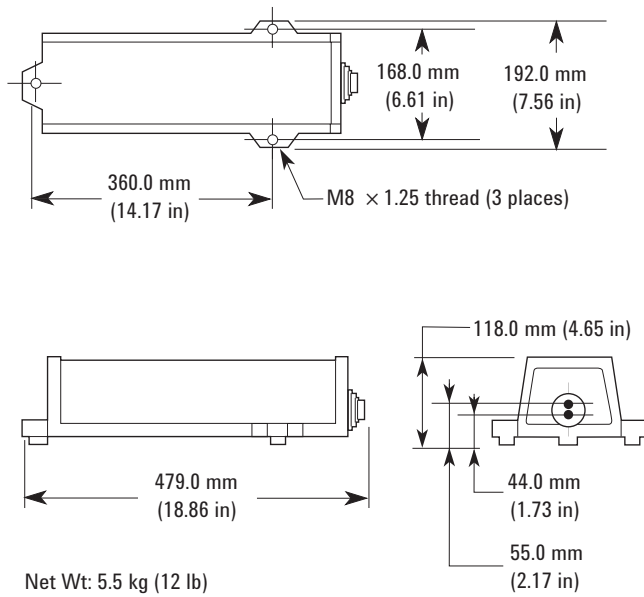
100 Ω

Input Rate

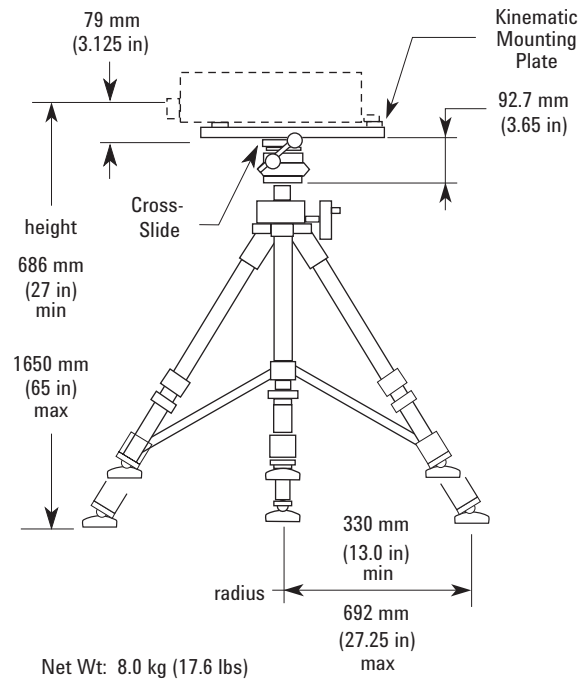
>2 ns edge-to-edge, or <10 MHz information rate
example: at maximum speed, A and B both must be <2.5 MHz.

System Component Dimension and Weights

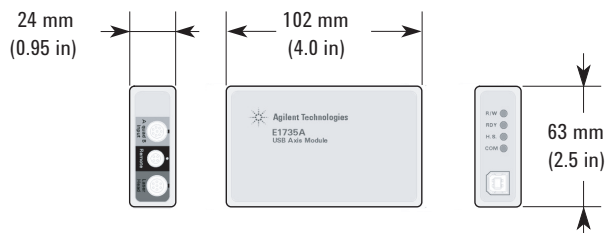
Keysight 5519A/B Laser Head



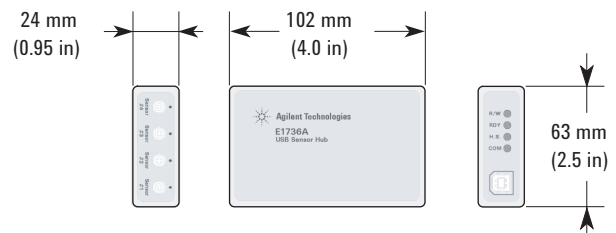
Keysight 10753B Laser Tripod



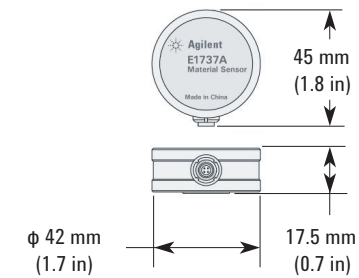
E1735A USB Axis Module



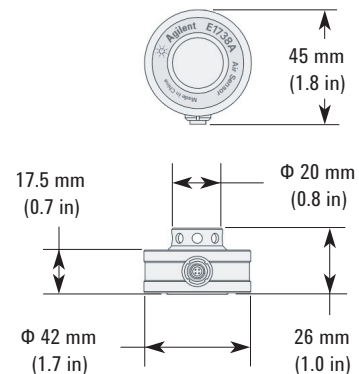
E1736A USB Sensor Hub



E1737A Material Sensor

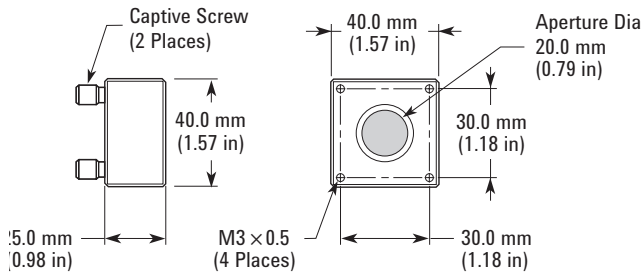


E1738A Air Sensor



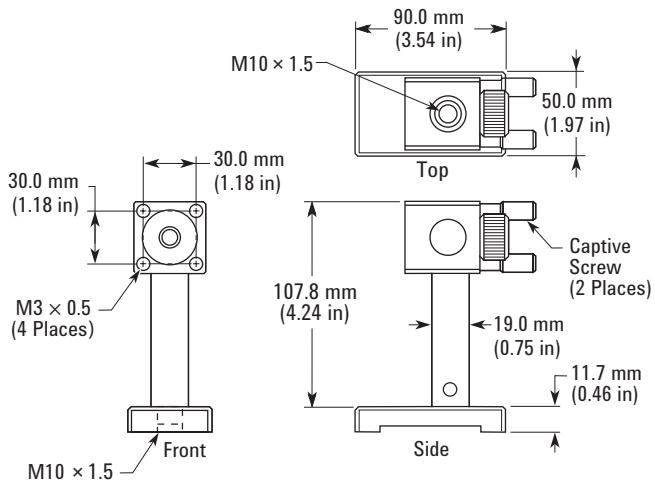
Optics and Accessories

Linear Optics

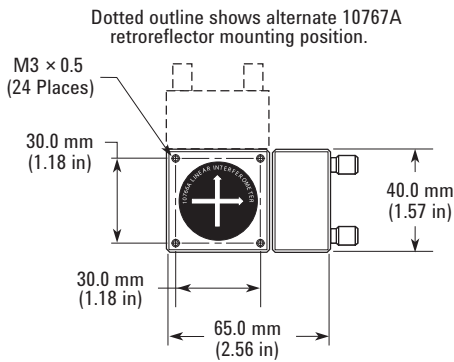


Keysight 10767A Linear Retroreflector

Net Wt: 224 g (0.5 lb)



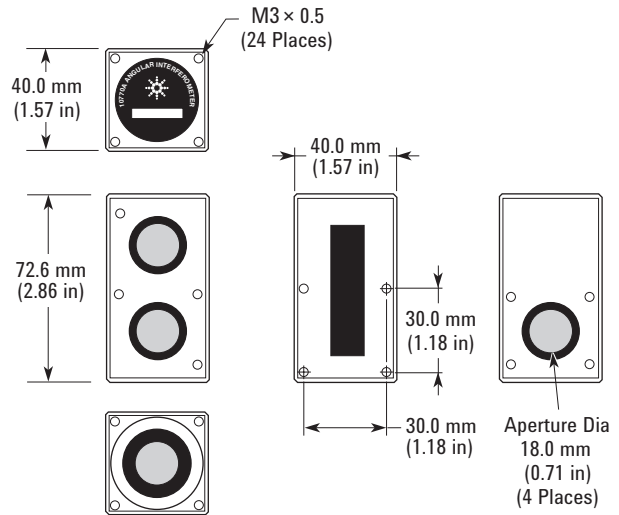
Keysight 10785A Height Adjuster/Post, 10784A Base



Keysight 10766A/10767A Interferometer Combination

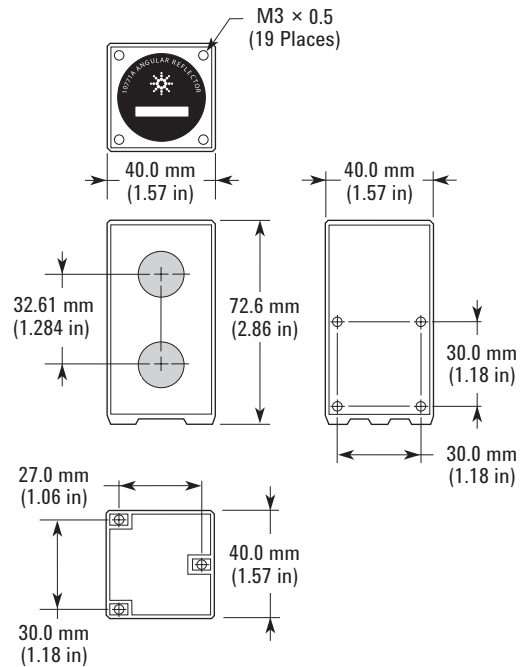
Net Wt: 536 g (1.2 lb)

Angular Optics



Keysight 10770A Angular Interferometer

Net Wt: 553 g (1.3 lb)

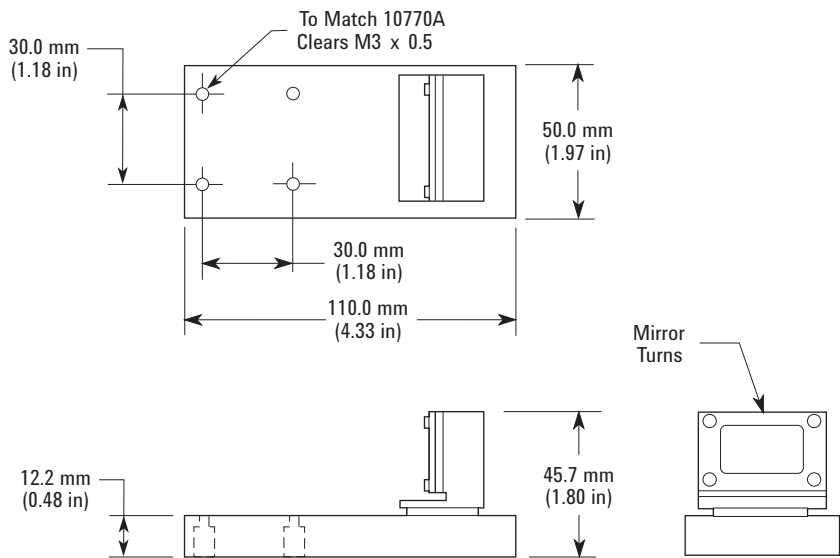


Keysight 10771A Angular Reflector

Net Wt: 650 g (1.5 lb)

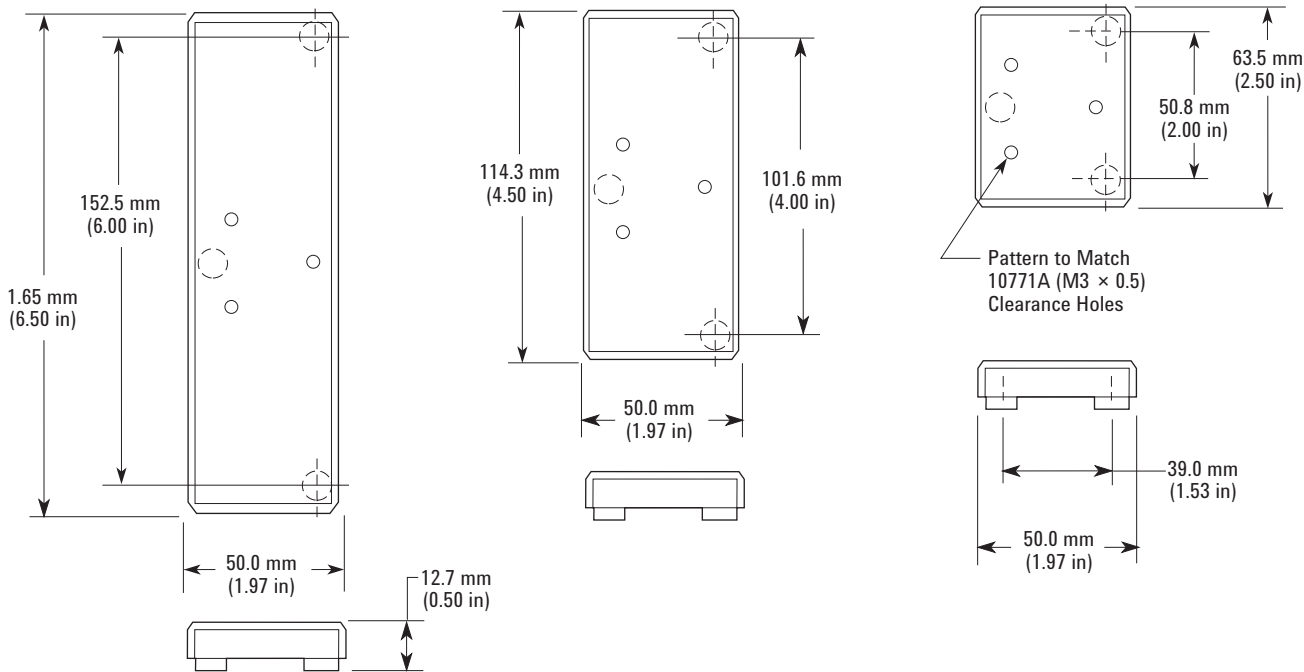
Optics and Accessories

Flatness Accessories



Keysight 10773A Flatness Mirror

Net Wt: 661 g (1.5 lb)

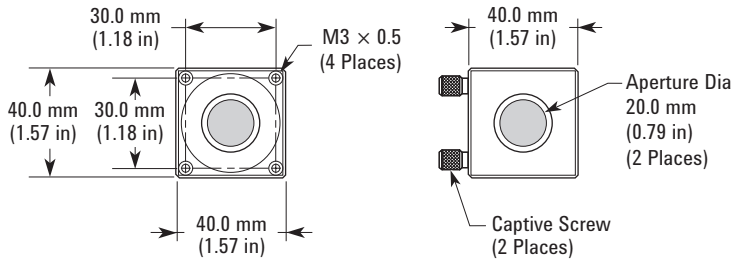


Keysight 10759A Foot Spacing Kit

Net Wt: 661 g (1.5 lb)

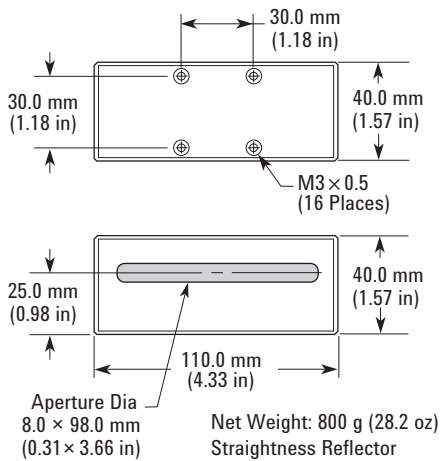
Optics and Accessories

Straightness / Squareness Optics

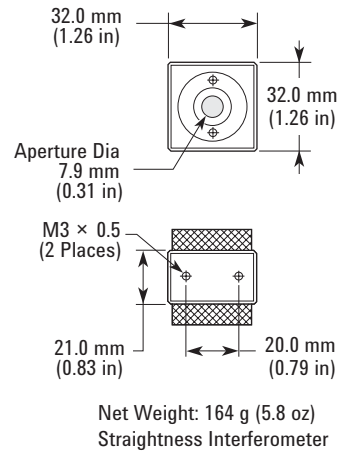


Keysight 10772A Tuning Mirror

Net Wt: 510 g (1.2 lb) w/Mount

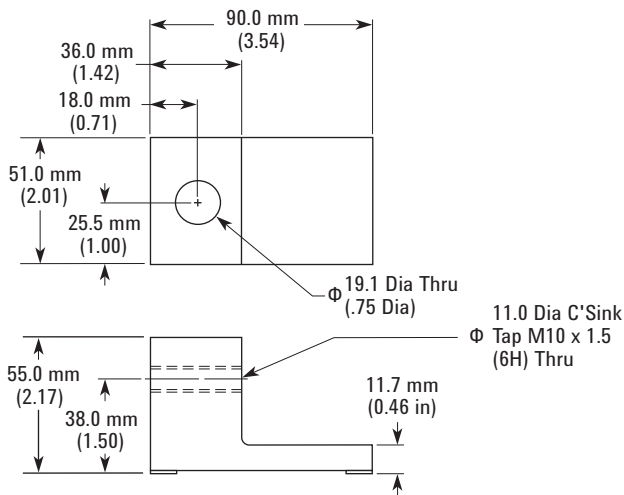


Net Weight: 800 g (28.2 oz)
Straightness Reflector

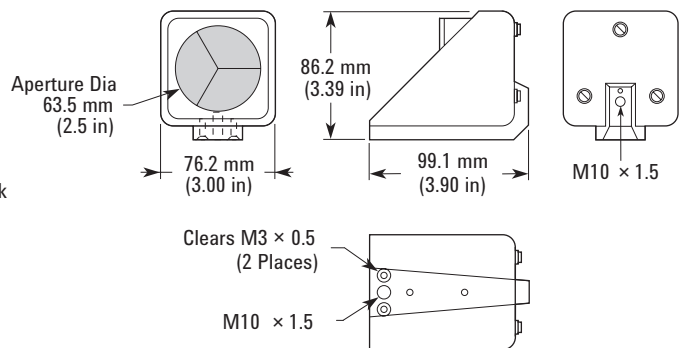


Net Weight: 164 g (5.8 oz)
Straightness Interferometer

Keysight 10774A Short Range Straightness Optics/10775A Long Range Straightness Optics



Keysight 10776A Straightness Mount

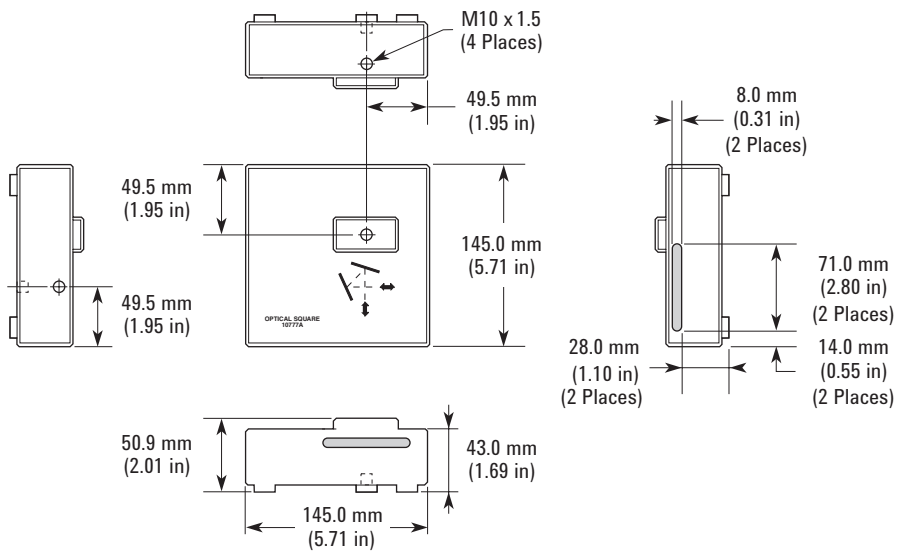


Keysight 10776-67001 Straightness Retroreflector

Net Wt: 374 g (0.82 lb)

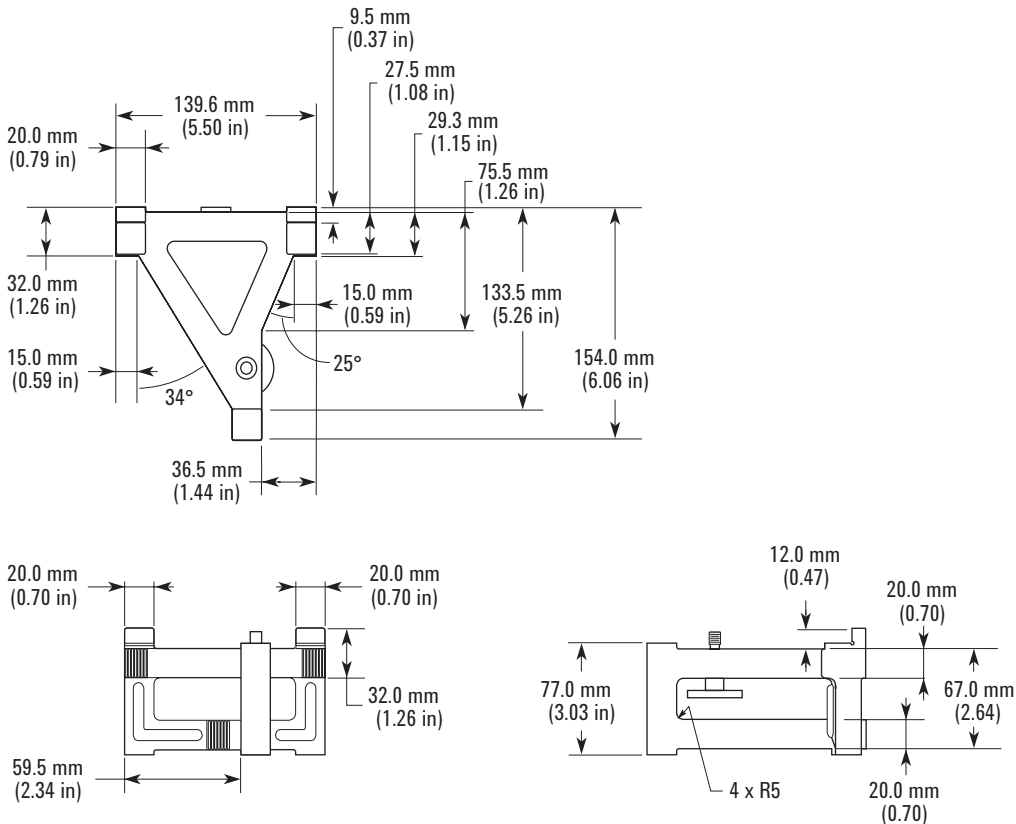
Optics and Accessories

Straightness / Squareness Optics



Keysight 10777A Optical Square

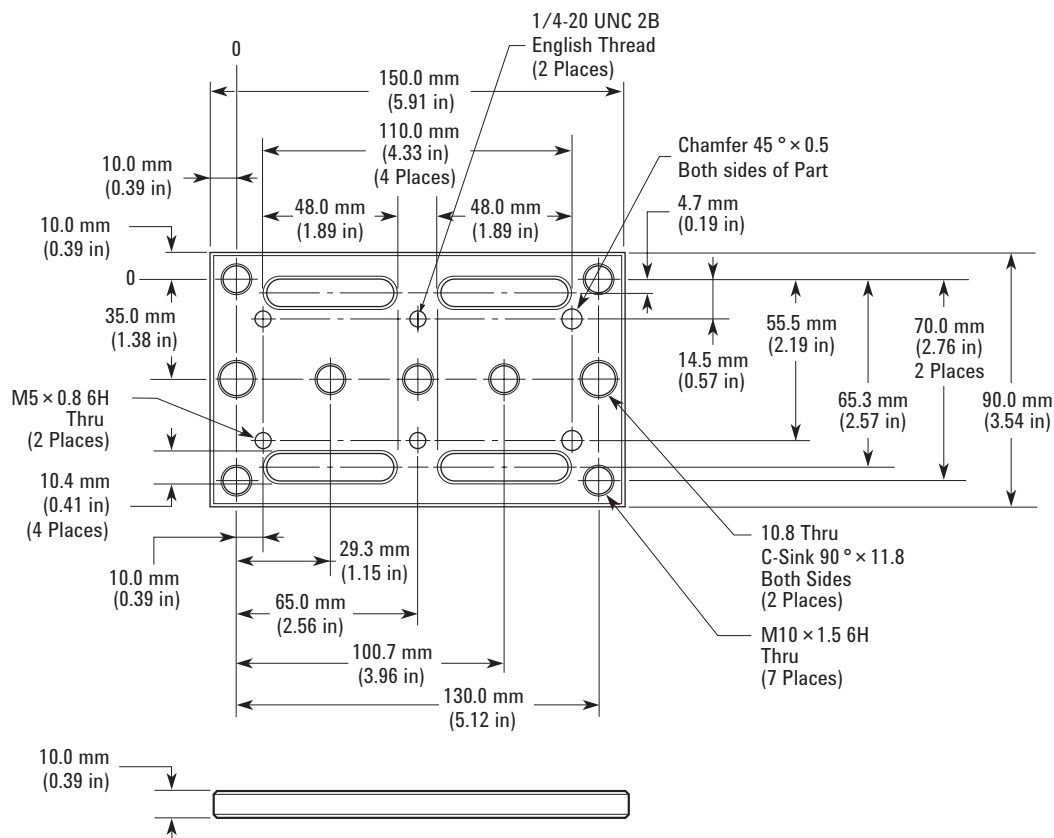
Net Wt: 4.0 kg (8.9 lb) w/Mount



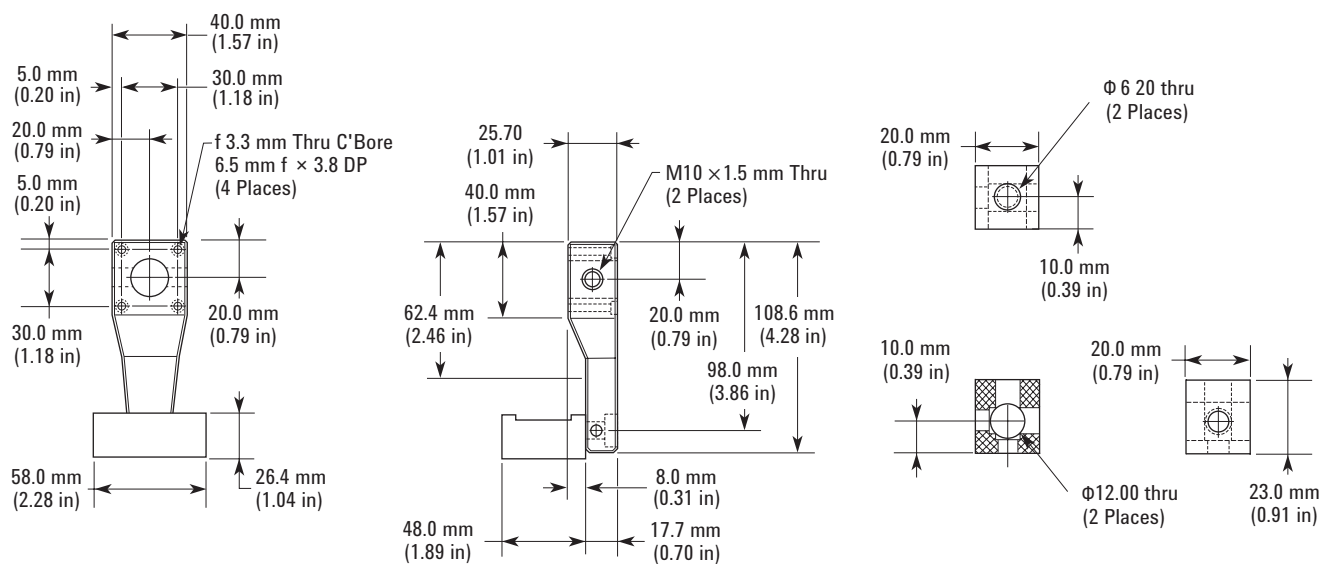
Keysight 10777-20007 Optical Square Base

Optics and Accessories

Straightness / Squareness Optics



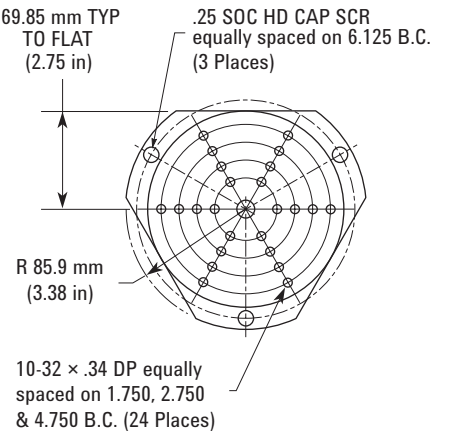
Keysight 10768-20214 Base - Large



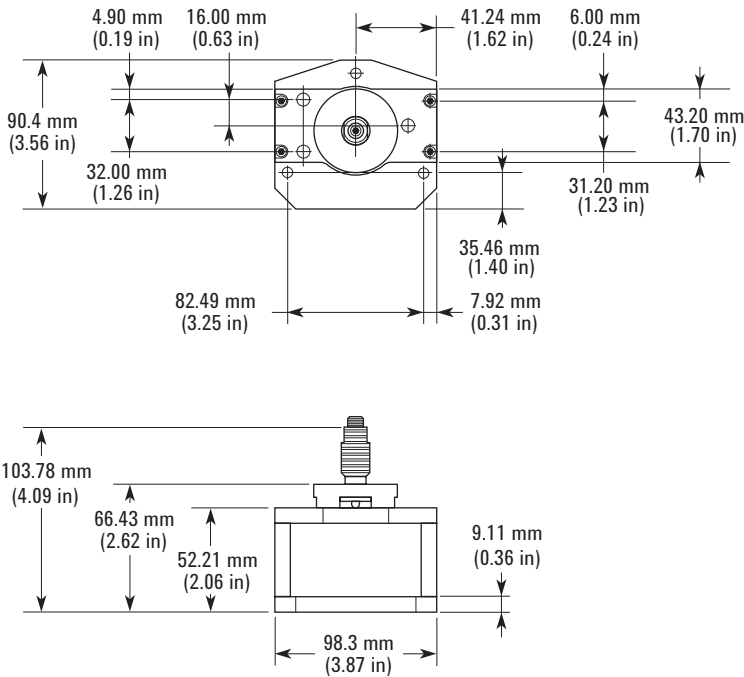
from Keysight 10768A/10769A Measurement Kit

Keysight 10769B Turning Mirror (Base Block Only)

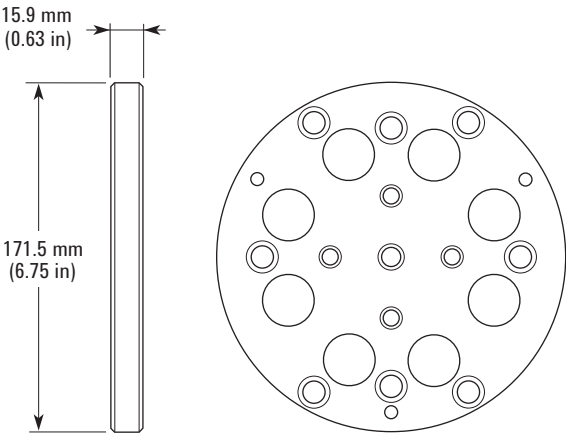
Keysight 55290A Angular Position Measurement Kit



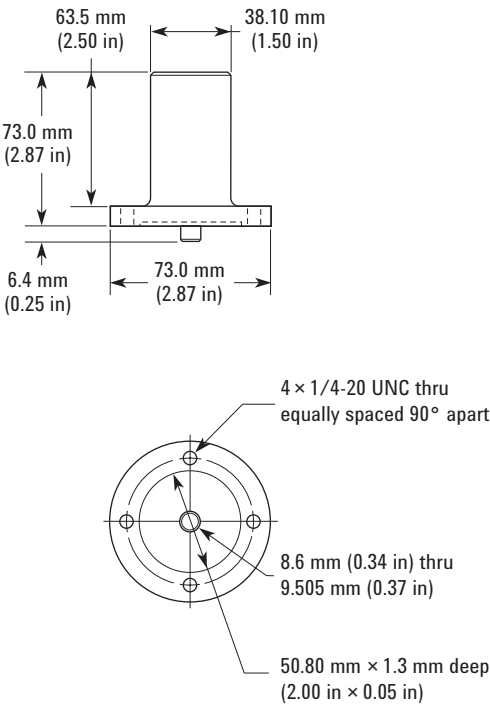
Rotary Indexing Table



Fixture, Angle Position Measurement



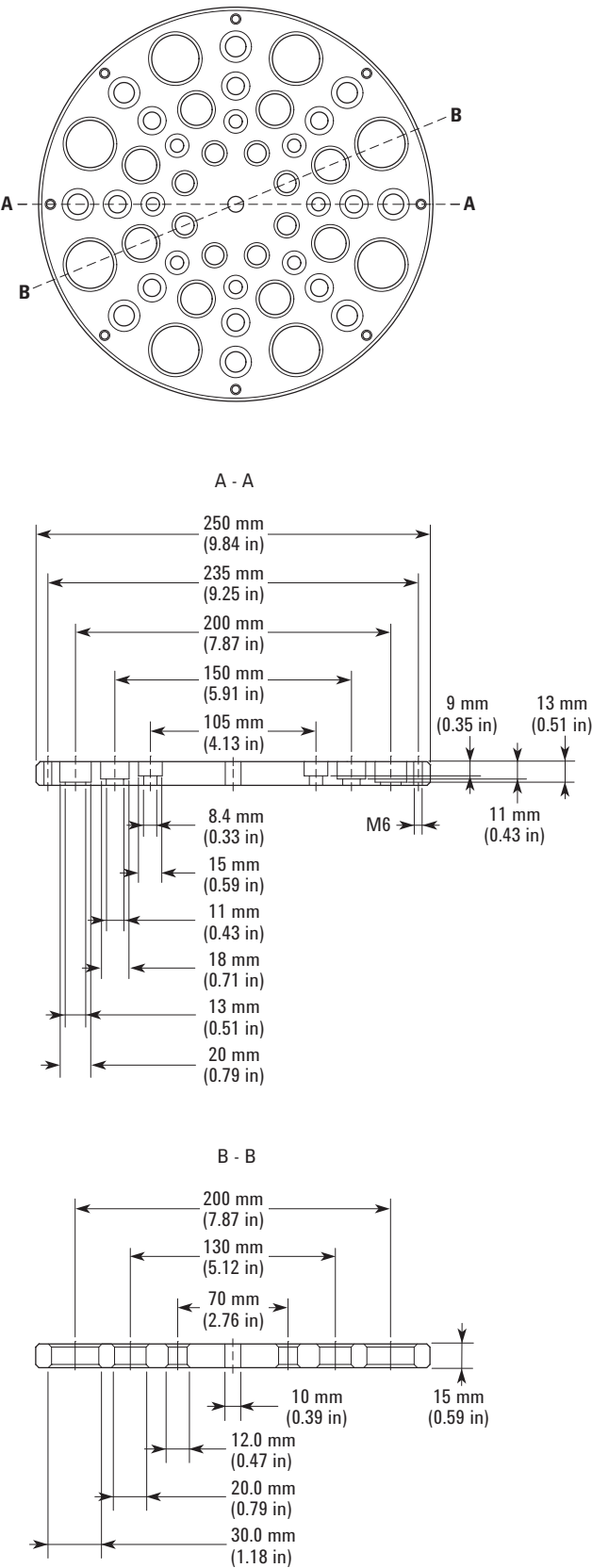
Adapter Plate



Flanged Shaft

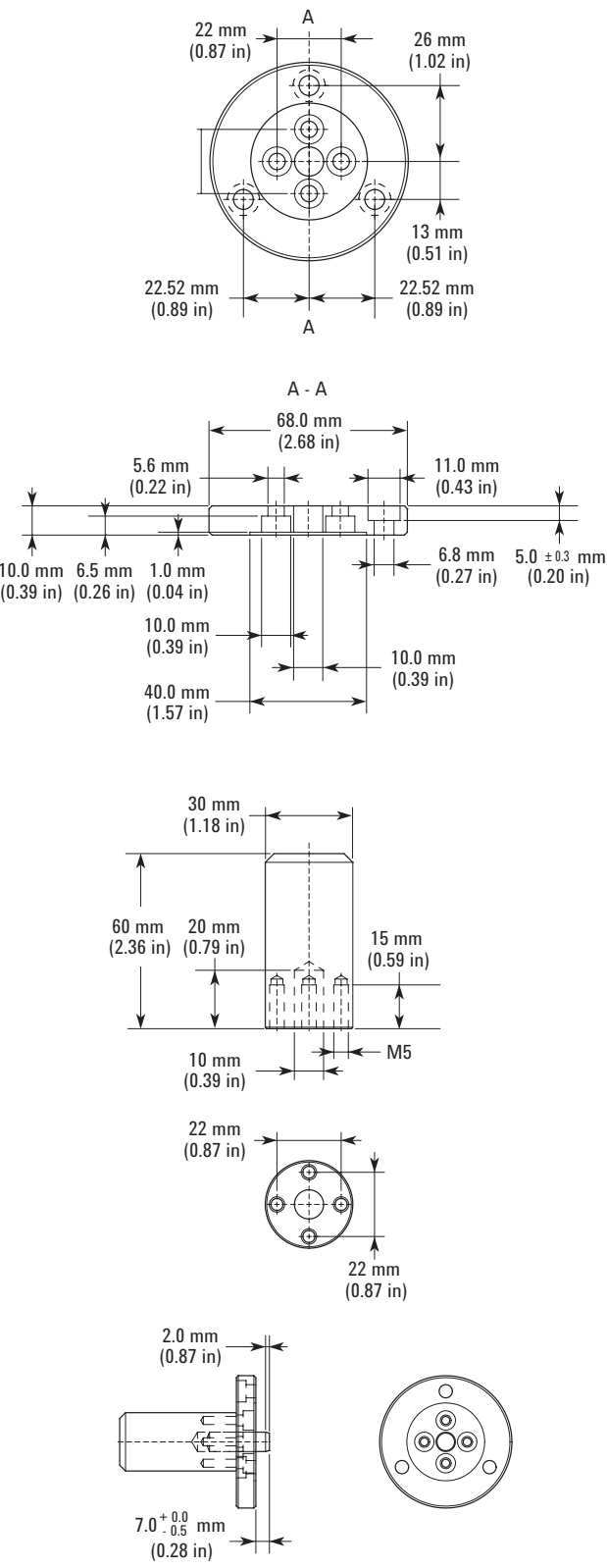
Keysight 55290A Angular Position Measurement Kit

Adapter Plate



Adapter Plate

Flanged Shaft



Flanged Shaft

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